WHAT

LUMBER 1 - 1 x 6 x 8 1 - 2 x 4 x 6 1 - 2 x 6 x 8 (availability will vary) HARDWARE/SUPPLIES 2 1/2" pocket hole screws 1 1/4" pocket hole screws pocket hole plugs (optional) wood glue/wood filler

paint/stain T**??LS** miter saw sander drill/driver

clamps square

Kreg Pocket Hole Jig

**G** PARTS **2 G** 

Straight Legs (2) - 1 1/2 x 5 1/2 x 12

Angled Legs (2) - 1 1/2 x 5 1/2 x 12 Rails (2) - 1 1/2 x 3 1/2 x 37 Slats (2) - 3/4 x 5 1/2 x 42

All parts are listed in actual dimensions. Refer to

the Cutting Diagram on the last page of this plan as a guide for determining the specific board from which to cut the parts.

Y?U'LL NEED



#### ABPUT THESE PLANS

On this first page you will see above the project complete. On the <u>last page</u> you'll find the finished outer dimensions. Be sure to read ALL of the project steps before you start.

To the right is a list of the Lumber, Hardware/Supplies, and Tools you will need to complete this project. A measuring tape and pencil are not included because that should be pretty standard and self explanatory.

Below What You'll Need is the Parts list. This also is included on the <u>Cutting Diagram</u> page, which is the next to last page of this plan document. Also on the <u>Cutting Diagram</u> page is an estimate of the cost of the lumber. This estimate doesn't include any other supplies and does not factor in sales tax.

Throughout these plans you'll find the icons below:

UAY?UT

This indicates a diagram detailing the dimensions of a project part and/or the placement for pocket holes, screws, nails, etc.



Notes are the instructions for a particular step/section of the project.

**TAKE CARE!** This indicates when to pay close attention to the diagrams, take precautions for safety, etc.



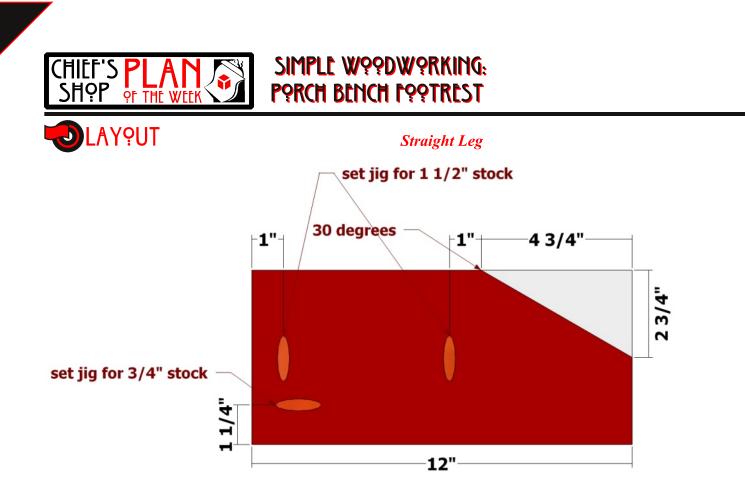
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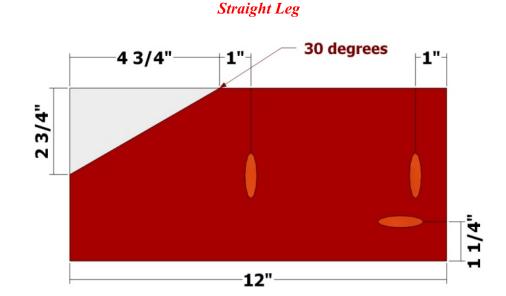
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Page 1





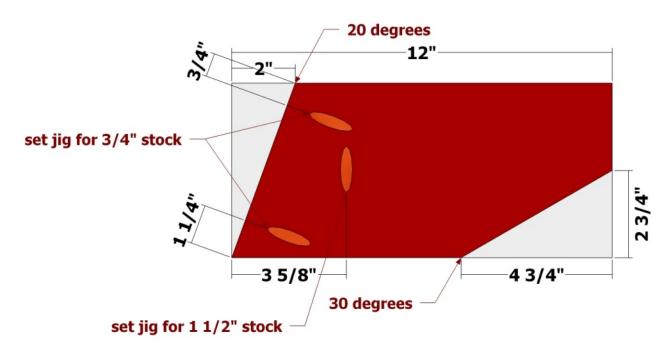
Use the layouts as guides for measuring, marking, cutting, and drilling pocket holes in the **Straight Legs.** Be sure to set your pocket hole jig and drill bit for 3/4-inch stock AND 1 1/2-inch stock where indicated. Make one of each.





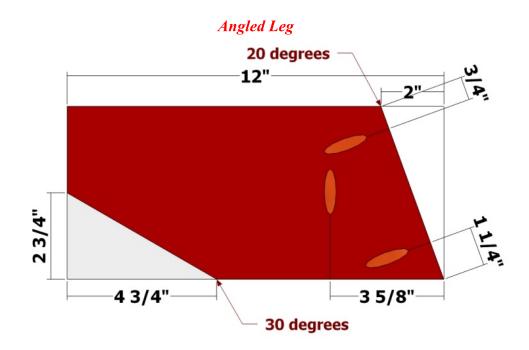


Angled Leg





Use the layouts as guides for measuring, marking, cutting, and drilling pocket holes in the **Angled Legs.** Be sure to set your pocket hole jig and drill bit for 3/4-inch stock AND 1 1/2-inch stock where indicated. Make one of each.





## SIMPLE WQQDWQRKING: PQRCH BENCH FQQTREST



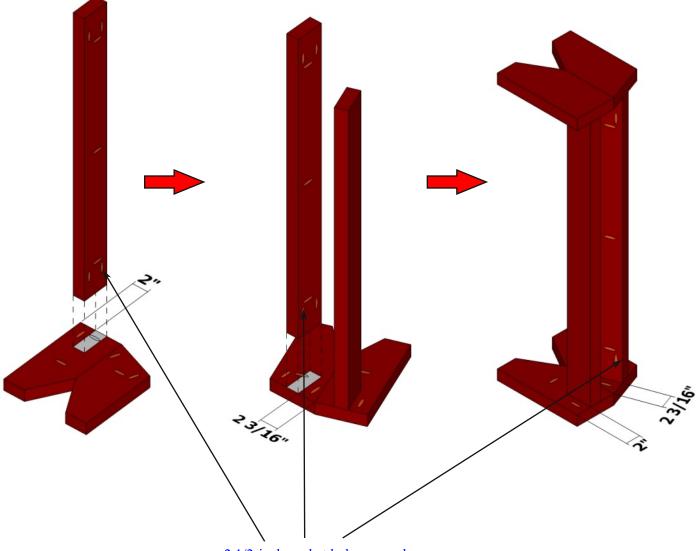
Position the parts as shown and attach using glue and 2 1/2-inch pocket hole screws. DLAY?UT Rail set jig for 3/4" stock 14 1/2" 14 1/2" 4" 4" 1/2 m 3/4 m 37" set jig for 1 1/2" stock

Use the layouts as guides for measuring, marking, cutting, and drilling pocket holes in the **Rails.** Be sure to set your pocket hole jig and drill bit for 3/4-inch stock AND 1 1/2-inch stock where indicated. Make two.

**T**?NC



Position the parts as shown and attach using glue and 2 1/2-inch pocket hole screws. Clamp the parts in place during assembly. Fill the pocket holes with plugs if desired.



2 1/2-inch pocket hole screws here





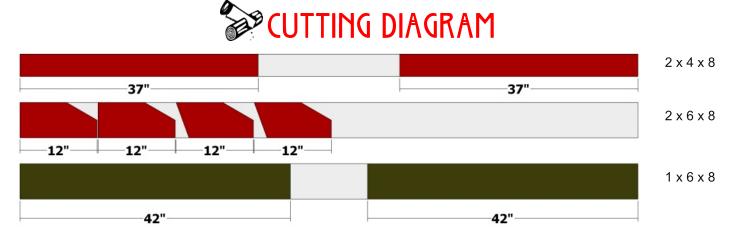
Position one **Slat** as shown on the **Angled Legs**, flush with the front edge and overhanging the end of the assembly by 1 inch on each side. Attach using glue and 1 1/4-inch pocket hole screws. Clamp the parts in place during assembly.

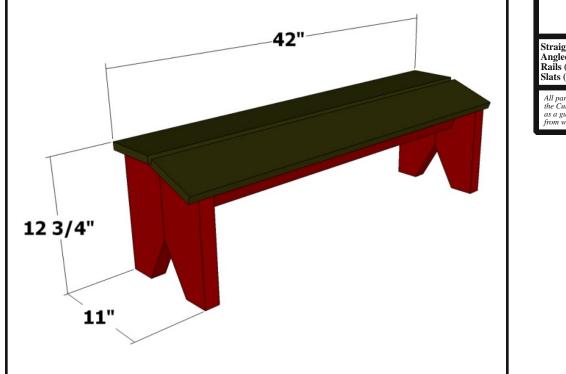
There will be a gap here between the edge of the **Slat** and the edge of the **Angled Leg**.

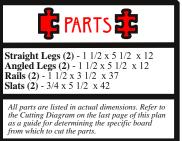


Position the remaining **Slat** as shown on the **Straight Legs**, flush with the top of the Legs overhanging the end of the assembly by 1 inch on each side. Attach using glue and 1 1/4-inch pocket hole screws. Clamp the parts in place during assembly. Fill the remaining pocket holes with plugs if desired, however, you may find it difficult to flush cut and sand the plugs positioned vertically on the **Rails**.











Follow ALL SAFETY GUIDELINES AND RECOMMENDATIONS provided by the manufacturers of your tools, and any chemicals such as glue and finishes you use in this project. YOU are responsible for your safety, so use common sense when working in the shop!

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Page 7